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DEPARTMENT OF
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Aerosmith Fastening Systems 5621 Dividend Road Indianapolis, IN 46241 RESEARCH REPORT: RR 25594

(CSI 06090)

BASED UPON ICC EVALUATION SERVICE

LEGACY REPORT NO. ER-5667

Attn: Tracy Coleman

(317) 243-5959

REVALUATION DUE DATE:

December 1, 2008

GENERAL APPROVAL - Aerosmith Fasteners for attaching plywood sheathing to steel framing.

DETAILS

The Aerosmith Fasteners are approved when in compliance with the description, use, identification and findings of ICC Legacy Report No. ER-5667, dated December 1, 2002, of the ICC Evaluation Service, Incorporated. The report, in its entirety, is attached and made part of this general approval.

The parts of Legacy Report No. ER-5667 marked by the asterisk are deleted or revised by the Los Angeles Building Department from this approval.

Approval is subject to the following conditions:

- 1. The fasteners are identified by the company name, the product designation, the catalogue number on the cartons, and by the logo or manufacturer's symbol on the head of the fastener, as shown in figure 1 of the attached report.
- 2. Allowable loads for horizontal plywood diaphragms with steel framing and Aerosmith fasteners shall be in accordance with Tables 1 and 2 of the attached report. The values shall not be increased for duration of load due to wind or seismic forces.
- 3. Allowable shear for plywood shear walls with steel framing and Aerosmith fasteners shall be in accordance with Tables 3 and 4 of the attached report.

RR 25594 Page 1 of 2 Aerosmith Fastening Systems

RE: Aerosmith Fasteners for attaching Plywood Sheathing to Steel Framing

4. All construction details for the diaphragms shall be indicated on the approved plans by the design engineer. The details shall be approved by the structural plan check.

5. Shear walls are limited to use in resisting wind forces, as indicated in the Section 4.5 of the attached report.

DISCUSSION

This general approval of an equivalent alternate to the Code is only valid where an engineer and/or inspector of this Department has determined that all conditions of this approval have been met in the project in which it is to be used.

Addressee to whom this Research Report is issued is responsible for providing copies of it, <u>complete with any attachments indicated</u>, to architects, engineers and builders using items approved herein in design or construction which must be approved by Department of Building and Safety Engineers and Inspectors.

The general approval will remain effective provided the Evaluation Report No. ER-5667 is maintained and unrevised with the issuing organization. Any revision to the report must be submitted, with appropriate fee, for review in order to continue the approval of the revised report.

The status of the referenced Evaluation Report No. ER-5667, dated December 1, 2002, which is currently beyond its reexamination date is still valid. The validity of the evaluation report was verified with ICC.

YEUAN CHOU, Chief Engineering Research Section 2319 Dorris Place Los Angeles, CA-90031 Phone - (213) 485-2376 Fax - (213) 847-0985

RB:elcm RR25594/wp.80 R-12/08/06 5D1/2318.1

Attachments: ICC ES Legacy Report No. ER-5667 (6 pages)

ICC Evaluation Service, Inc. www.icc-es.org

Business/Regional Office ■ 5360 Workman Mill Road, Whittier, California 90601 ■ (562) 699-0543
Regional Office ■ 900 Montclair Road, Suite A, Birmingham, Alabama 35213 ■ (205) 599-9800
Regional Office ■ 4051 West Flossmoor Road, Country Club Hills, Illinois 60478 ■ (708) 799-2305

Legacy report on the 1997 *Uniform Building Code™*, the 2000 *International Building Code®*, the BOCA® National Building Code/1999 and the 1999 Standard Building Code®

DIVISION: 06—WOOD AND PLASTICS

Section: 06090—Wood and Plastic Fastenings

AEROSMITH FASTENERS

AEROSMITH FASTENING SYSTEMS 5530 WEST RAYMOND STREET INDIANAPOLIS, INDIANA 46241

1.0 SUBJECT

Aerosmith Fasteners.

2.0 DESCRIPTION

2.1 General:

Aerosmith fasteners are steel drive pins used to attach plywood sheathing to steel framing for horizontal diaphragms and shearwalls. The fasteners also may attach lumber or plywood to steel members. The pins are installed with a pneumatically actuated tool. The pins pierce the material being fastened and protrude through the steel member.

2.2 Materials:

- 2.2.1 Fasteners: The Aerosmith fasteners manufactured from AISI 1566 steel, heat-treated to a Rockwell C hardness between 52 and 56, and have a minimum tensile strength of 240 ksi (1655 MPa) and a bending yield strength of 250 ksi (1724 MPa). The fasteners are electro-zinc plated with a chromate rinse or are mechanically zinc-plated. They are produced in 0.190-, 0.165-0.144- and 0.100-inch (4.83, 4.19, 3.66 and 2.54 mm) diameters having ${}^{3}/_{8}$, ${}^{21}/_{64}$, ${}^{5}/_{16}$ and ${}^{1}/_{4}$ -inch-diameter (9.52, 8.33, 7.94 and 6.35 mm) heads, respectively. The fasteners with a diameter of 0.190 inch (4.83 mm) have a smooth shank and a product designation of BZS. The 0.100-, 0.144- and 0.165-inch-diameter (2.54, 3.66 an 4.19 mm) fasteners have a helical shaped shank and a product designation of BZH.
- **2.2.2 Steel Members:** The steel and steel framing members shall comply with ASTM A 653 SS Grade 33, with the gages noted in this report correlating to the following minimum basemetal thicknesses:

No. 11 gage: 0.125 inch (3.18 mm). No. 14 gage: 0.0747 inch (1.90 mm). No. 16 gage: 0.0598 inch (1.52 mm). No. 18 gage: 0.0478 inch (1.21 mm). No. 20 gage: 0.0359 inch (0.91 mm) No. 22 gage: 0.0299 inch (0.76 mm).

2.2.3 Sheathing: The sheathing shall be plywood complying with the United States Department of Commerce Product Standard PS1-95 or PS2-92 (UBC Standards 23-2 or 23-3). The plywood thickness and span rating shall comply with the applicable code requirements based on the spacing of the framing members.

2.3 Horizontal Diaphragms:

Allowable shear values shown in Tables 1 and 2 are for horizontal diaphragms of plywood attached to steel framing with 0.100- and 0.144-inch-diameter (2.54 and 3.66 mm) Aerosmith fasteners, respectively. The maximum framing spacing is 24 inches (610 mm) on center. The maximum span-to-width ratio of the diaphragm is 4:1. The deflection of blocked diaphragms uniformly nailed throughout shall be calculated by use of the following formula:

$$\Delta = \frac{5vL^3}{8EAb} + \frac{vL}{4Gt} + 0.188 Le_n + \frac{\Sigma(\Delta_c X)}{2b}$$

For **SI:**
$$\Delta = \frac{5vL^3}{EAb} + \frac{vL}{4Gt} + 0.614 Le_n + \frac{\Sigma(\Delta_c X)}{2b}$$

where:

A = Area of chord cross section, square inches (mm²).

b = Diaphragm width, feet (mm).

E = Elastic modulus of chords, pounds per square inch (N/mm²).

 $e_n = 0.020$ inch (0.508 mm) = fastener deformation, inches (mm).

G = Modulus of rigidity of sheathing, pounds per square inch (N/mm²). (See Table 7 of this report for values of G.)

L = Diaphragm length, feet (mm).

t = Thickness of sheathing, inches (mm).

*Corrected March 2003

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- v = Maximum shear due to design loads in the direction under consideration, pounds per lineal foot (N/mm).
- Δ = Calculated deflection, inches (mm).

 $\Sigma(\Delta_c X)$ = Sum of individual chord-splice slip values on both sides of the diaphragm, each multiplied by its distance from the nearest support.

2.4 Shear Walls:

Allowable shear values shown in Tables 3 and 4 are for shear walls of plywood attached to steel framing with 0.100- and 0.144-inch-diameter (2.54 and 3.66 mm) Aerosmith fasteners, respectively. The maximum framing spacing is 24 inches (610 mm) on center, unless noted otherwise in the tables. The maximum allowable height-to-width ratio of the shear wall is 3.5:1 for panels fastened along all edges, and 2:1 where blocking is omitted at intermediate joints. Shear wall chords and hold-downs shall be designed by a registered design professional. The deflection of blocked shear walls uniformly nailed throughout shall be calculated by use of the following formula:

$$\Delta + \frac{8vh^3}{EAb} + \frac{vh}{Gt} + 0.75 he_n + d_a$$

For SI:

$$\Delta + \frac{2000 \, vh^3}{3 \, EAb} + \frac{hv}{Gt} + 2.46 \, he_n + d_a$$

where:

- A = Area of boundary element cross section (vertical member at shear wall boundary), square inches (mm²).
- b = Wall width, feet (mm).
- d_a = Deflection due to anchorage details (rotation and slip at tie down bolts).
- E = Elastic modulus of boundary element (vertical member at shear wall boundary), pounds per square inch (N/mm).
- $e_n = 0.020$ inch (0.508 mm) = fastener deformation, inches (mm).
- G = Modulus of rigidity of sheathing, pounds per square inch (N/mm). See Table 7 of this report for values of G.
- h = Wall height, feet (mm).
- t = Thickness of sheathing, inches (mm).
- v = Maximum shear due to design loads at the top of the wall, pounds per lineal foot (N/mm).
- Δ = Calculated deflection, inches (mm).

2.5 Lumber and Plywood Attached to Steel:

Aerosmith fasteners are used to attach lumber and plywood panels to steel. Fastener information, attachment dimensions, required penetrations and allowable lateral and withdrawal loads per fastener are set forth in Tables 5 and 6.

2.6 Installation:

Aerosmith fasteners shall be installed in accordance with this report and manufacturer's instructions. The fasteners shall be installed with the fastener head flush with the plywood surface. A maximum 1 out of 10 pins is permitted to overdriven by up to $^{1}/_{16}$ inch (1.6 mm) in plywood $^{1}/_{2}$ inch (12.7 mm) or less in thickness, and by up to $^{1}/_{8}$ inch (3.2 mm) in plywood thicker than $^{1}/_{2}$ inch (12.7 mm).

2.7 Identification:

The fasteners are identified by the company name (Aerosmith Fastening Systems), the product designation, the catalog number, and the evaluation report number (ICBO ER-5667) on the cartons; and by the logo or manufacturer's symbol on the head of the fastener, as shown in Figure 1.

3.0 EVIDENCE SUBMITTED

Reports of lateral load and withdrawal tests, and racking shear tests.

4.0 FINDINGS

That the Aerosmith fasteners described in this report comply with the 1997 *Uniform Building Code™*, the 2000-International Building Code®, the BOCA National Building Code/1999, and the 1999 Standard Building Code®, subject to the following conditions:

- 4.1 Fasteners are manufactured, identified and installed in accordance with this report.
- 4.2 The allowable shear values for the plywood horizontal diaphragms and plywood shear walls noted in Tables 1 through 4 exceed the design loads.
- 4.3 Individual fastener attachment allowable values set forth in Tables 5 and 6 exceed design loads.
- 4.4 Limitations based on deflections of horizontal diaphragms and shear walls must be considered in design.
- 4.5 Shear walls are limited to use in resisting wind forces.
- 4.6 The fasteners are limited to locations not exposed to the weather or damp environments.

This report is subject to re-examination in two years.

TABLE 1—ALLOWABLE SHEAR FOR WIND OR SEISMIC FORCES IN POUNDS PER FOOT FOR HORIZONTAL PLYWOOD DIAPHRAGMS WITH STEEL FRAMING AND AEROSMITH 0.100-INCH-DIAMETER PINS 1, 2

		general de l'annie de l	Pin specing at d	lephregm bounderies	PIN SPACING (inches (all cases), at continu	ious panel edges	UNBLOCKED DI SPACING (Pins spaced 6 inche edo	(inches) ^{6, 7} s max. at supported
	MINIMUM STEEL	MINIMUM PANEL STEEL THICKNESS	6	4	21/2	2	Case 1 (no	All other
				Pin spacing at o		configurations (cases 2, 3, 4, 5		
PLYWOOD GRADE	GAGE 3.4.8	(inches)	6	6	4	3	parallel to load)	and 6)
Structural I	20	1/16	185	280	420	475	185	140
Structural 1	16	15/32	205	305	460	520	205	150
Grades other than	20	/16	165	250	380	430	165	125
Structural I	16	15/32	185	275	415	470	185	140

For SI: 1 inch = 25.4 mm, 1 lbf/ft = 14.6 N/m.

The pin shall be long enough to penetrate through the thickness of the steel a minimum of ¼ inch.

³ Minimum width of framing is 1¹/₂ inches.

⁵These shear values also apply to framing made of thicker steel.

The minimum panel edge distance is 3/8 inch.

TABLE 2—ALLOWABLE SHEAR FOR WIND OR SEISMIC FORCES IN POUNDS PER FOOT FOR HORIZONTAL PLYWOOD DIAPHRAGMS WITH STEEL FRAMING AND AEROSMITH 0.144-INCH-DIAMETER PINS 1,2

	BLOCKED DIAPHRAGM PIN SPACING (Inches) ^{7A} Pin spacing at diaphragm boundaries (all cases), at continuous panel edges parallel to load (cases 3 and 4) and at all panel edges (cases 5 and 6)					SPACING Pins spaced 6	PIAPHRAGM PIN (inches) 7,4 inches max. at ed edges	
			6	4	21/2	2	Case 1 (no	
	MINIMUM STEEL	MINIMUM PANEL THICKNESS	Pin spacing at other panel edges				unblocked edges or continuous joints parallel to	All other configurations (cases 2, 3, 4, 5
PLYWOOD GRADE	GAGE 3,4,6	(Inches)	6	6	4	3	load)	and 6)
Structural I	16	7/16	235	350	525	600	235	175
Structural 1	16	15/ ₃₂	* 330 320	495 425	740 640	840 730	330 285	245 215
Grades other than	16	/16	210	315	475	540	210	155
Structural I	16	15/32	295 270	445 360	-665 530	755 600	295 240	220 180
Structural 1	14	¹⁹ / ₃₂	380 320	-565 425	845 640	960 730	380 285	285 215

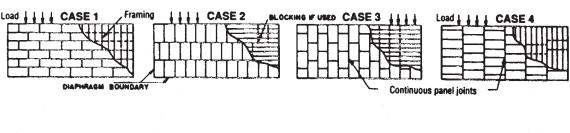
For SI: 1 inch = 25.4 mm, 1 lbf/ft = 14.6 N/m.

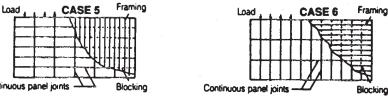
² The pin shall be long enough to penetrate through the thickness of the steel a minimum of ¼ inch.

³ Minimum width of framing is 1¹/₂ inches.

These shear values also apply to framing made of thicker steel.

⁷ The minimum panel edge distance is ³/₈ inch.





NOTE: Framing is permitted to be oriented in either direction for diaphragms, provided sheathing is designed for vertical loading.

These values are for short-time loads due to wind or earthquake and shall be reduced by 25 percent for normal loading.

⁴ Base metal thickness of steel measured without coatings shall comply with minimum thicknesses specified in Section 2.2.2 of this report.

⁶Spacing of fasteners along intermediate framing members is 12 inches on center.

These values are for short-time loads due to wind or earthquake and shall be reduced by 25 percent for normal loading.

⁴ Base metal thickness of steel measured without coatings shall comply with minimum thicknesses specified in Section 2.2.2 of this report.

⁶ Spacing of fasteners along intermediate framing members is 12 inches on center.

TABLE 3—ALLOWABLE SHEAR FOR WIND FORCES IN POUNDS PER FOOT FOR PLYWOOD SHEAR WALLS WITH STEEL FRAMING AND AEROSMITH 0.100-INCH-DIAMETER PINS $^{1,\,2,\,3,\,4,\,5,\,6}$

	MINIMUM STEEL	MINIMUM PANEL THICKNESS	PIN SPACING, ALL PANEL EDGES (inches)					
PLYWOOD GRADE	GAGE'	(inches)	6	4	3	2		
	22	³ / ₈ 8	120	180	240	305		
	22	⁷ / ₁₆ 8	130	195	260	330		
C4	22	15/32	145	215	290	365		
Structural I	20	³ / ₈ 8	155	235	310	395		
	20	⁷ / ₁₆ 8	170	255	340	435		
	20	15/32	205	305	410	520		
	22	³ / ₈ 8	110	165	215	275		
	22	⁷ / ₁₆ 8	120	175	235	300		
Grades other than	22	15/32	130	195	260	330		
Structural I	20	³ / ₈ 8	140	210	280	360		
	20	⁷ / ₁₆ 8	155	230	310	390		
	20	15/32	185	275	370	470		

For SI: 1 inch = 25.4 mm, 1 lbf/ft = 14.6 N/m.

TABLE 4—ALLOWABLE SHEAR FOR WIND FORCES IN POUNDS PER FOOT FOR PLYWOOD SHEAR WALLS WITH STEEL FRAMING AND AEROSMITH 0.144-INCH-DIAMETER PINS $^{1},\,^{2},\,^{3},\,^{4},\,^{5},\,^{6}$

	MINIMUM STEEL	MINIMUM PANEL THICKNESS	PIN SPACING, ALL PANEL EDGES (inches)					
PLYWOOD GRADE	_	(inches)	6	4	3	2		
Structural I	16 16	⁷ / ₁₆ 8	210 330 260	315 495 330	420 - 660 485	535 840- 540		
Grades other than Structural I	16 16 16	7/ ₁₆ 8 15/ ₃₂ 19/ ₃₂	190 295 320	285 445 480	380 595 640	480 755 815		

For SI: 1 inch = 25.4 mm, 1 lbf/ft = 14.6 N/m.

**

¹ Values are for loads imposed by wind and shall be reduced by 25 percent for normal loading.

² The pin shall be long enough to penetrate through the metal framing a minimum of ¼ inch.

³ The minimum panel edge distance for pin placement is % inch.

⁴ Spacing of fasteners along intermediate framing members is 6 inches on center for %-inch and ⁷ /₁₆-inch panels when studs are 24 inches on center and 12 inches on center when studs are 16 inches on center. For other panel thicknesses, spacing along intermediate framing members is 12 inches on center.

⁵ Framing to be spaced 24 inches on center or closer except as provided in Footnote 8.

⁶ The track-to-stud connection is permitted to be by means of one 0.100-inch-diameter-by %-inch-long Aerosmith pin at each track-to-stud connection, for a total of two at each end of each stud.

⁷ Base metal thickness of steel measured without coatings shall comply with minimum thicknesses specified in Section 2.2.2 of this report.

The values for 3/8-inch and 7/16-inch panels may be increased by 20 percent and 10 percent, respectively, for framing spaced 16 inches on center.

¹ Values are for loads imposed by wind and shall be reduced by 25 percent for normal loading.

² The pin shall be long enough to penetrate through the metal framing a minimum of ¼ inch.

³ The minimum panel edge distance for pin placement is % inch.

⁴ Spacing of fasteners along intermediate framing members is 6 inches on center for ⁷ /₁₆ -inch panels when studs are 24 inches on center and 12 inches on center when studs are 16 inches on center. For other panel thicknesses, spacing along intermediate framing members is 12 inches on center.

⁵ Framing to be spaced 24 inches on center or closer except as provided in Footnote 8.

⁶ The track-to-stud connection is permitted to be by means of one 0.100-inch-diameter-by%-inch-long Aerosmith pin at each track-to-stud connection, for a total of two at each end of each stud.

⁷ Base metal thickness of steel measured without coatings shall comply with minimum thicknesses specified in Section 2.2.2 of this report.

The values for 7/16-inch panels are permitted to be increased by 10 percent when framing is spaced 16 inches on center.

TABLE 5—ALLOWABLE LATERAL LOADS IN POUNDS PER FASTENER DUE TO WIND OR SEISMIC FORCES FOR STRUCTURAL I

PLYWOOD AND LUMBER ATTACHED TO STEEL FRAMING WITH AEROSMITH PINS 1, 2, 3, 4, 7

PIN DIAMETER	MINIMUM STEEL	MINIMUM THICKNESS OF PLYWOOD (inches)						
	THICKNESS ⁴ (gage or inches)	3/8	7/16	¹⁵ /32	19/32	23/32	11/8	2-INCH NOMINAL LUMBER ²
0.100	22	80	80	80	80	80	80	_
0.100	20	105	105	115	115	115	115	1 –
0.100	16	105	105	115	170	170	170	_
0.144	16	105	130	185	200	200	200	200
0.144	11	105	175	190	235	240	240	240
0.144	3/16		175	190	235	240	255	270
0.165	11		An all the second secon	195	235	310	310	310
0.165	3/16	_		195	235	310	330	330
0.190	11	The state of the s			A COMMENT OF THE COME	_	310	310
0.190	3/16	The second secon	-	_		_	330	380
0.190	1/4	-	<u> </u>		_		365	380

For SI: 1 inch = 25.4 mm, 1 lbf/ft = 14.6 N/m.

TABLE 6—ALLOWABLE WITHDRAWAL LOADS IN POUNDS PER FASTENER DUE TO WIND OR SEISMIC FORCES FOR PLYWOOD AND LUMBER ATTACHED TO STEEL FRAMING WITH AEROSMITH PINS 1, 2, 3, 4

	MINIMUM STEEL THICKNESS* MINIMUM THICKNESS OF PLYWOOD (inches)							
PIN DIAMETER (inches)	(gage or inches)	3/2	⁷ /16	¹⁵ /32	¹⁹ /32	²³ /32	1 ¹ / ₈	2-INCH NOMINAL LUMBER ⁸
0.100	22	15	15	-		-	-	-
0.100	20	20	25	25	25	***************************************		_
0.100	18	30	35	40	40	****		-
0.100	16	40	45	60	60	_	_	-
0.144	16	-	50	65	65	80	100	<u> </u>
0.144	14		50	65	70	85	100	
0.144	11		50	65	75	85	100	<u> </u>
0.144	3/16		50	65	75	85	100	_
0.165	11	enture		_		100	100	_
0.165	3/16					100	100	120
0.165	1/4					100	120	120
0.190	14					100	100	120
0.190	11	-	_	_		100	120	120
0.190	3/16	_				100	120	160

For SI: 1 inch = 25.4 mm, 1 lbf/ft = 14.6 N/m.

¹ Plywood shall be Structural I rated. For other grades, values shall be reduced by 10 percent.

² These values are for loads due to wind or earthquake and shall be reduced by 25 percent for other applications.

³ Minimum panel edge distance for placement is 1 inch from the fastener to the sheathing edge measured in the direction of the load and % inch measured perpendicular to the direction of the load.

⁴ The pin shall be long enough to penetrate through the metal a minimum of ¼ inch.

⁵ Values for 16 gage also apply to 14 gage.

⁶ Base metal thickness of steel measured without coatings shall comply with the minimum thicknesses specified in Section 2.2.2 of this report.

The above values apply to groups of at least five fasteners. For fewer fasteners in a group, use one-half of the tabulated value.

The values in this table are applicable to wood with a specific gravity of 0.51 or greater. For wood with a specific gravity less than 0.51, but greater than 0.42, multiply the values shown in the table by 0.82.

¹ Plywood shall be Structural I rated. For other grades, values shall be reduced by 10 percent.

² These values are for loads due to wind or earthquake and shall be reduced by 25 percent for other applications.

³ Minimum panel edge distance is ³/₈ inch.

⁴ The pin shall long enough to penetrate through the metal a minimum of ¼ inch.

⁵ Base metal thickness of steel measured without coatings shall comply with the minimum thicknesses specified in Section 2.2.2 of this report.

⁶ The values in this table for 2-inch nominal lumber are applicable to wood with a specific gravity of 0.51 or greater. For wood with a specific gravity of less than 0.51, but greater than 0.42, multiply the values in the table by 0.82.

	TABLE 7—MO	DULUS OF RIGIDITY OF PL	YWOOD, G (psi)	
PLYWOOD PANEL GRADE	THICKNESS (inches)	MINIMUM SPAN RATING	MINIMUM NUMBER OF PLYWOOD PLIES	G (psi)
	3/8	24/0	3	86,500
	7/ ₁₆	24/16	4	105,000
Structural I	15/32	32/16	5	98,000
	19/32	40/20	5	81,500
	23/32	48/24	5	73,000
	3/8	24/0	3	66,500
Donal amides other than	7/16	24/16	3	62,000
Panel grades other than Structural I	15/32	32/16	3	57,500
	19/32	40/20	3	48,000
	23/32	48/24	4	56,000

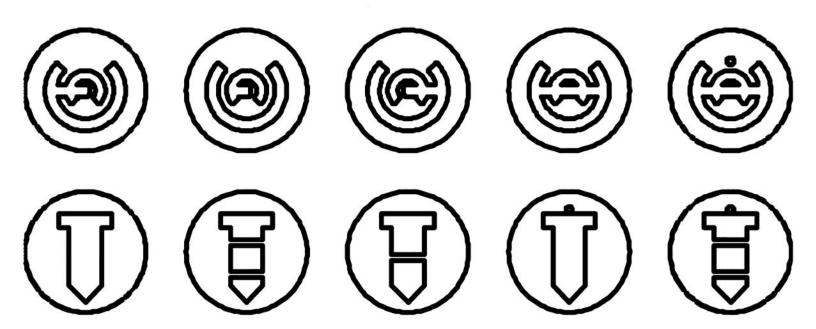


FIGURE 1—TEN MANUFACTURER'S SYMBOLS (LOGOS) FOR FASTENER HEADS